

Work Order ID 162933

Friday, June 16, 2017 10:37:14 AM

162933

Page 1

Item ID: D119-646-314 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Skidtube Protector, RH
 Start Date: 6/16/2017 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 6/21/2017 Req'd Qty: 1.00 ***1*** Customer:
 Reference: REWORK AS PER ECN 17-519

Approvals: Process Plan:  Date: JUN 16 2017 Tooling: _____ Date: _____
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____
 Run Start ***NR1***
 Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
DSI9734	B

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging	PULL FROM STOCK D119-646-314 X1 B:159022 REWORK AS PER ECN 17-519 ADD: NAS1149D0316J X4 NAS1149D0332J X4								

DAS
6
9-89
JUN 16 2017

120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.03							
Quality Control									

DAS
27
9-89
JUN 16 2017

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Item ID: D119-646-314

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Skidtube Protector, RH

Start Date: 6/16/2017 Start Qty: 1.00

1

Cust Item ID:

Required Date: 6/21/2017 Req'd Qty: 1.00

1

Customer:

Reference: REWORK AS PER ECN 17-519

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: _____	0.00							
130	Packaging								
Packaging	Memo	0.00							
Packaging	REPLACE PAPER WORK & LABELS								
	TO CHG 002								
	<i>fg 128 B</i>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.10							
Quality Control									

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17/6/21 *[Signature]*DAS
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9-89

JUN 19 2017

Picklist Print

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Work Order ID: 162933

162933

Parent Item: D119-646-314

D119-646-314

Parent Item Name: Skidtube Protector, RH

Start Date: 6/16/2017

Required Date: 6/21/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 15.12.10 NEW ISSUE DD VERF:JLM
17.05.10 AS PER DSI9734 REV B DD VERF:JFS

IPP REV:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D119-646-314

Manufactured

No

Each

0.0000

1

JUN 16 2017

D119-646-314

Skidtube Protector, RH

NAS1149D0316J

Purchased

No

Each

1,011.000

4

NAS1149D0316.I

Washer

**

DAS

JUN 16 2017 6 9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

ST264

1011

~~M134502~~

1011

Each

1,081.000

4

NAS1149D0332J

Purchased

No

NAS1149D0332.I

Washer

**

JUN 16 2017 DAS

6
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

FP

215

m136015

8

m137075

207

GA

272

m136643

272

ST264

594

m136015

0

m137412

26

m137736

568

4

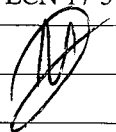
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Draw Nbr	Revision Nbr
DSI9734	B

110	Pick Kit	0.00
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110

Packaging

Packaging

Memo

PULL FROM STOCK
 D119-646-314 X1
 B:159022

REWORK AS PER ECN 17-519

ADD:

NAS1149D0316J X4
 NAS1149D0332J X4

120	QC4- 100% Inspect kits for completeness	0.00
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120

QC

Quality Control

Memo

0.03

BAS
 27
 JUN 16 2017

1
 DAS
 6
 9-89
 JUN 16 2017